TECHNICAL DATA SHEET

S IN C EXPLOSIZES

VIBROGEL® MINIHOLE

Seismic Gelatin Nitroglycerin Dynamite

Properties		SDS #1019
Energy ^a (cal/g)	1,250	
Gas Volume ^a (moles/kg)	26	
Velocity ^b (m/sec)	6,100	
(ft/sec)	20,000	
Detonation Pressure ^b (Kbars)	129	
Density (g/cc)	1.38	
Water Resistance	Limited	

^a All Dyno Nobel Inc. energy and gas volume values are calculated using PRODET™, the computer code developed by Dyno Nobel Inc. for its exclusive use. Other computer codes may give different values.

Use Caution When Sleep Time Is Anticipated

A loaded hole that is not shot immediately after the detonator tests positive with a ShotPoint Tracker™ or other testing device could fail for reasons beyond the control of the drill crew and product manufacturer. Reasons for failure could include but are not limited to geologic shifting, lightning, vandalism, farmer or animal interference.

Hazardous Shipping Description

• Explosive, Blasting, Type A 1.1D UN 0081 II



PRODUCT DESCRIPTION

VIBROGEL MINI-HOLE is a high density, high velocity, high energy gelatin dynamite available in either a plastic or paper tube shell that has been in use in the geophysical industry for decades. VIBROGEL MINI-HOLE produces a sharp pulse of seismic energy and detonates completely at high velocity.



APPLICATION RECOMMENDATIONS

- NEVER use Dyno Nobel seismic explosive products and/or components with explosive products and/or components made by other manufacturers.
- ALWAYS use the Dyno Nobel Electric Super Seismic high strength detonator for optimum results.
- VIBROGEL MINI-HOLE is not recommended for extended wet hole use / sleep time.
 Please contact your Dyno Nobel Representative for additional details.
- Recommended temperature range is -40° C to 65° C (-40° F to 150° F). VIBROGEL MINI-HOLE is unaffected by extremely low temperatures but detonators produce less energy below -40° C (-40° F).
- When using paper tube shells or whenever the plastic shells are used as single unit charges and without an anchoring device or protective loading device, it is recommended that the charge be side primed at a point about half the cartridge length. To side prime, use an approved powder punch and punch on a downward angle (not across cartridge). Care should be taken to insert the seismic detonator so that the base of the detonator comes to rest nearest the center of the charge diameter (not against the shell wall) and so that only the detonator leg wires are exposed. Always double half-hitch the leg wires to secure the detonator to the charge.



^bUnconfined 57 mm diameter x 2 kg charge.

TECHNICAL DATA SHEET

VIBROGEL® MINIHOLE

Seismic Gelatin Nitroglycerin Dynamite

IMPORTANT! Ignoring these warnings may result in injury or death!

- ALWAYS exercise extreme caution when approaching a shothole that has not vented. Venting gases after detonation are common. BLOWOUTS CAN INJURE OR KILL.
- NEVER attempt to alter the product by cutting, sawing or disassembly of the package.
- NEVER drop load explosive into a borehole.
- NEVER attempt to dislodge explosives by pushing with a drill stem.
- ALWAYS shunt electric detonators and/or the blast circuit after testing and keep shunted until connected to blasting machine.
- NEVER unshunt electric detonators prior to use except to test with blasting galvanometer.
- ALWAYS ask if you don't know before proceeding.

TRANSPORTATION, STORAGE AND HANDLING

- The user of this product (or any other explosive product) should not leave or abandon undetonated charges in the ground. The leaving or abandoning of undetonated charges constitutes misuse of the product for which Dyno Nobel and its distributors are not responsible.
- VIBROGEL MINI-HOLE must be transported, stored, handled and used in conformity with all applicable federal, state, provincial and local laws and regulations.
- For maximum shelf-life, VIBROGEL MINI-HOLE must be stored in cool, dry and well-ventilated magazines. If stored properly, VIBROGEL MINI-HOLE has a shelf life of 12 months from date of manufacture. Dynamite that is stored under warm wet and/or humid conditions can deteriorate quickly, minimizing shelf-life. Dynamite inventory should always be rotated by using the oldest materials first. For recommended good practices in transporting, storing, handling and using this product, see the booklet "Prevention of Accidents in the Use of Explosive Materials" packed inside each case and the Safety Library publications of the Institute of Makers of Explosives.

Packaging

Diameter x Length mm (in)	Cartridge Weight Kg (lb)	Cartridge Type	Cartridges per Case	Gross Case Weight kg (lbs)	Case Dimensions Centimeters	Case Dimensions Inches
36 x 140 (1.4 x 5.6)	0.164 kg (0.360 lb)	Plastic	110	19.0 kg (41.9 lb)	45 x 34 x 17	17 ¾ x 13 ³ /8 x 6 ³ /8
36 x 262 (1.4 x 10.3)	0.298 kg (0.658 lb)	Plastic	55	17.4 ka (38.3 lb)	45 x 34 x 17	17 34 x 13 3/8 x 6 3/8

Note: All weights are approximate.

ADDITIONAL INFORMATION – Visit **dynonobel.com** for Brochures and Case Studies related to this product.

Product Disclaimer: Dyno Nobel Inc. and its subsidiaries disclaim any warranties with respect to this product, the safety or suitability thereof, or the results to be obtained, whether express or implied, INCLUDING WITHOUT LIMITATION, ANY IMPLIED WARRANTY OF MERCHANTABILITY OR FITNESS FOR A PARTICULAR PURPOSE AND/OR OTHER WARRANTY. Buyers and users assume all risk, responsibility and liability whatsoever from any and all injuries (including death), losses, or damages to persons or property arising from the use of this product. Under no circumstances shall Dyno Nobel Inc. or any of its subsidiaries be liable for special, consequential or incidental damages or for anticipated loss of profits.

